

MAYCO BASE 1362
Sulfurized Fatty Oil
Staining Premium Sulfur Additive

Mayco Base 1362 is a sulfurized fatty material, which due to its low viscosity, lends itself to a variety of ferrous application needs. **Mayco Base 1362** can also be used in severe operations on difficult-to-machine ferrous alloys. Due to the active sulfur present, it is not recommended for the machining of copper brass or bronze alloys.

Mayco Base 1362 recommended starting guidelines are:

	<u>% Weight</u>
Threading	10-20
Tapping	10-20
Cold Heading (Cutting Side Only)	20-30
Automatic Screw Machines (Cut Side Only)	10-20
Turning	5-10

TYPICAL PROPERTIES

Property	Result
Total Sulfur, % (Active, %)	17 (6)
Specific Gravity @ 60/60°F	.996
Density, lb/gal	8.29
Viscosity @ 100° (210°F), SUS	2,900 (245)
Viscosity @ 100°F (210°F), cSt	625 (53)
Flash Point, C.O.C., °F	400 (204)
Neutralization Number (meqKOH/g)	8
Appearance	Dark brown fluid

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use. (120312)

LGP-11®, LUBE-BOOSTER®, MAYCO®, PAROIL®, SUL-PERM®, SYN-CHEK®, SYNKAD®, CHLOREZ®, CHLOROWAX 40®, CHLOROWAX 50®, DOVERNOX®, DOVERPHOS®, DOVERPHOS HIPURE®, and DOVERPHOS S-9228® are federally registered trademarks of Dover Chemical Corporation.