

## MAYCO BASE 930

### *Additive for Stainless Steel Applications*

**Mayco Base 930** has been developed for use in stainless steel machining and cutting applications. Depending on the severity of the operation, 10-25% **Mayco Base 930** blended with mineral oil will handle the most difficult stainless steel machining or cutting work with superior efficiency

**Mayco Base 930** has been used on operations such as drawing, stamping, cutting, forming, and tapping

For slow speed extremely heavy-duty applications such as tapping and forming, **Mayco Base 930** can be used as received as a brush-on EP additive.

#### TYPICAL PROPERTIES

Property	Result
Viscosity, SUS @ 210°F	150
Specific Gravity @ 60/60°F	1.17
Total Sulphur, % wt.	9.0
Active Sulphur, % wt.	3.2
Fatty Oil, % wt.	36.0
Chlorine Content, % wt.	31.0
Copper Corrosion, 3 hrs @ 210° F, 10% in 100SN Oil	4C

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