

PAROIL 152
Chlorinated Alkane
Extreme Pressure Additive

Paroil 152 is a chlorinated normal paraffin. It is a nonflammable, non-corrosive, low volatile liquid at room temperature. It contains a stabilizer to maintain product integrity during transport and storage.

Paroil 152 is typically applied in machining, drawing and stamping fluids. The following information represents typical starting point formulation guidelines:

	<u>% Weight</u>
Straight Oil (Machining)	3-10
Straight Oil (Drawing and Stamping)	5-30
Soluble Oil (Machining)	2-10
Soluble Oil (Drawing and Stamping)	5-15

Paroil 152 may be stored in an original container or bulk storage tank. Exposure to 0°F for an extended period will cause significant viscosity increases. To reverse this, drums need to be returned to 80-90°F. Blending should not exceed 130°F. Prolonged exposure to temperatures in excess of 100°F may result in darkening of product and release of corrosive by-products.

TYPICAL PROPERTIES

Property	Typical Result
Chlorine, %	53
Specific Gravity @ 25°C	1.27
Density (lb/gal)	10.5
Viscosity @ 210°F, SUS	71
Viscosity @ 100°F, SUS	1,675
Color, ASTM	1.0

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