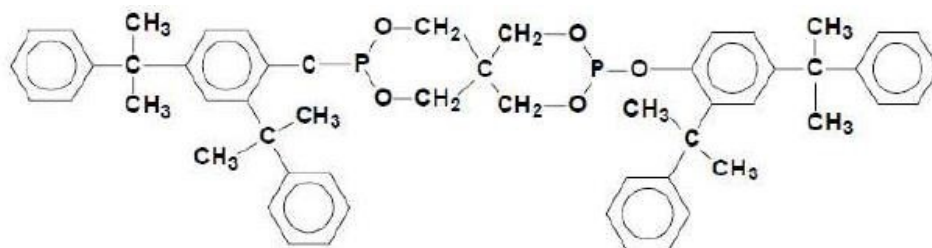


## **DOVERPHOS S-9228CT**

### **Solid Phosphite Antioxidant**

**Doverphos S-9228CT** is a compacted (granular) form of **Doverphos S-9228T**. It is a free flowing solid phosphite antioxidant. This product has outstanding hydrolytic stability and outstanding performance in stabilizing polymers against melt flow degradation and color change.



**Bis (2,4-dicumylphenyl) pentaerythritol diphosphite**  
**plus 1% triisopropanol amine**  
**CAS Registry Number 154862-43-8**  
**U.S. Patent Nos. 5,364,895 & 5,438,086**

#### **Typical Properties**

| <b>Property</b>      | <b>Typical Result</b> |
|----------------------|-----------------------|
| Volatile Matter, %   | 0.5 max               |
| 2,4 DCP, %           | 0.5 max               |
| Appearance           | Compacted             |
| Melt Point, °C       | 225 min               |
| TIPA, %              | 1 max                 |
| Acid Number, mgKOH/g | 1.0 max               |

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