



MAYCO BASE 1214G

Highly Sulfurized Fatty Oil
Staining Sulfurized Additive

Mayco Base 1214G is a highly sulfurized fatty material which provides a blender with an economical method of incorporating E.P. property to cutting oil formulations.

Mayco Base 1214G contains active sulfur, so it is not recommended for use in products destined to be used in yellow metal (copper, brass & bronze) applications. **Mayco Base 1214G** is a very good choice for ferrous pipe threading operations at a recommended treat of 15-20%. **Mayco Base 1214G** is soluble in naphthenic based stocks but not paraffinic oils.

Mayco Base 1214G storage temperatures should be maintained between 100-140° F. Blending is recommended at a temperature between 120-150° F until the product is uniformly mixed.

TYPICAL PROPERTIES

Property	Result
Total Sulfur, % (Active, %)	16.5 (6)
Specific Gravity @ 60/60°F	1.02
Density, lb/gal	8.5
Viscosity @ 100°F (210°F), SUS	10,000 (650)
Viscosity @ 100°F (210°F), cSt	4,100 (140)
Flash Point, C.O.C., °F	>400
Neutralization Number (meqKOH/g)	11
Appearance	Black semi-solid

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