



MAYCO BASE 1362

Sulfurized Fatty Oil

Staining Premium Sulfur Additive

Mayco Base 1362 is a sulfurized fatty material, which due to its low viscosity, lends itself to a variety of ferrous application needs. **Mayco Base 1362** can also be used in severe operations on difficult-to-machine ferrous alloys. Due to the active sulfur present, it is not recommended for the machining of copper brass or bronze alloys.

Mayco Base 1362 recommended starting guidelines are:

	<u>% Weight</u>
Threading	10-20
Tapping	10-20
Cold Heading (Cutting Side Only)	20-30
Automatic Screw Machines (Cut Side Only)	10-20
Turning	5-10

TYPICAL PROPERTIES

Property	Result
Total Sulfur, % (Active, %)	17 (6)
Specific Gravity @ 60/60°F	.996
Density, lb/gal	8.29
Viscosity @ 100° (210°F), SUS	2,900 (245)
Viscosity @ 100°F (210°F), cSt	625 (53)
Flash Point, C.O.C., °F	400 (204)
Neutralization Number (meqKOH/g)	8
Appearance	Dark brown fluid

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