



MAYCO BASE 1535

Sulfurised Olefin

Mayco Base 1535 is a highly sulfurized additive designed for severe metalworking operations. This product is especially well suited for high stock removal grinding applications and all jobs that require low viscosity and high sulfur content.

Mayco Base 1535 is compatible with all other chemistries normally associated with metalworking operations, and is especially synergistic with chlorine-free technologies.

Mayco Base 1535 possesses relatively low viscosity, thus making blending an easy task. The product's high solubility also allows the additive to be used as a tank-side performance booster to an existing cutting oil.

Remember, **Mayco Base 1535** contains a high level of active sulfur and therefore, is not recommended for use in operations on the yellow metals (copper, brass and bronzes).

TYPICAL PROPERTIES

Property	Result
Appearance	Clear Dark Brown Fluid
Specific Gravity @ 77°F (25°C)	1.01
Color (ASTM D-1500)	8.0
Sulphur Content, %	31.0
Active Sulphur, %	22.0
Copper Strip Test (ASTM D-130)	4C
Viscosity @ 100°F, SUS	430
Viscosity @ 40°C, cS	90
Flash Point, COC, °F (°C)	>360 (182)

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