MAYCO BASE 1540

Sulfurized Olefin
Staining Sulfurized Additive

Mayco Base 1540 is a highly sulfurized additive designed for severe metalworking operations. This product is especially well-suited for high stock removal grinding applications and all jobs that require low viscosity and high sulfur content.

Mayco Base 1540 is compatible with all other chemistries normally associated with metalworking operations, and is especially synergistic with chlorine-free technologies, such as our **Mayfree 133** and **Mayco Base CF-74**. **Mayco Base 1540** contains a high level of active sulfur; therefore, it is not recommended for use in operations on the yellow metals.

Mayco Base 1540 possesses relatively low odor and low viscosity, thus making blending an easy task. The product's high solubility also allows the additive to be used as a tank-side performance booster to an existing cutting oil.

TYPICAL PROPERTIES

Property	Result
Total Sulfur, % (Active, %)	38.5 (27)
Specific Gravity @ 60/60°F	1.07
Density, lb/gal	8.89
Viscosity @ 100° (210°F), SUS	500 (90)
Flash Point, C.O.C., °F	>360
Appearance	Dark brown fluid

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use. (120312)

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