



MAYCO BASE 930

Additive for Stainless Steel Applications

Mayco Base 930 has been developed for use in stainless steel machining and cutting applications. Depending on the severity of the operation, 10-25% **Mayco Base 930** blended with mineral oil will handle the most difficult stainless steel machining or cutting work with superior efficiency

Mayco Base 930 has been used on operations such as drawing, stamping, cutting, forming, and tapping

For slow speed extremely heavy-duty applications such as tapping and forming, **Mayco Base 930** can be used as received as a brush-on EP additive.

TYPICAL PROPERTIES

Property	Result
Viscosity, SUS @ 210°F	150
Specific Gravity @ 60/60°F	1.17
Total Sulphur, % wt.	9.0
Active Sulphur, % wt.	3.2
Fatty Oil, % wt.	36.0
Chlorine Content, % wt.	31.0
Copper Corrosion, 3 hrs @ 210° F, 10% in 100SN Oil	4C

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