



Paroil 345
Chlorinated Olefin
Extreme Pressure
Additive

Paroil 345 is a corrosion inhibited grade chlorinated product designed to eliminate or significantly reduce stain and corrosion occurrence of the workpiece in high humidity and elevated temperature conditions. It is a nonflammable, non-corrosive, low volatile liquid at room temperature. **Paroil 345** is used in a wide variety of applications including flame retardants, plasticizers and EP metalworking packages.

Paroil 345 is typically (but not limited to) applied in straight oil machining, drawing and stamping fluids. The following information represents typical, starting point formulation guidelines:

	<u>% Weight</u>
Straight Oil (Machining)	3-10
Straight Oil (Drawing and Stamping)	5-30
Soluble Oil (Machining)	2-10
Soluble Oil (Drawing and Stamping)	5-15

Paroil 345 is a non-reportable product. It contains no substances subjected to reporting requirements (of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR Part

372). **Paroil 345** may be stored in an original container or bulk storage tank. Exposure to 0°F for an extended period will cause significant viscosity increases. To reverse this, drums need to be returned to 80-90°F. Recommended storing temperatures range from 80-100°F. Blending should not exceed 130°F. Prolonged exposure to temperatures in excess of 100°F may result in darkening of product and release of corrosive by-products.

TYPICAL PROPERTIES

Property	Typical Result
Chlorine, %	46
Specific Gravity, (25°C)	1.21
Density (lb/gal)	10.1
Viscosity @ 210°F; SUS	47
Viscosity @ 100°F; SUS	320
Flash Point, °F; (COC)	>400
Color, ASTM	0.5

The information contained on this data sheet is believed to be reliable. Since the conditions of application and use of our products are beyond our control, no warranty is expressed or implied regarding accuracy of the information, the results obtained from the use of the product, or that such use will not infringe on any patent. This information is furnished with the express condition that you will conduct your own tests to determine the suitability of the product for your particular use. (020817)

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