



PAROIL 60-H
Chlorinated Alkane
Extreme Pressure Additive

Paroil 60-H is a mid-chain chlorinated compound. It is a nonflammable, non-corrosive, low volatile liquid at room temperature. It contains a stabilizer to maintain product integrity during transport and storage. **Paroil 60-H** is used in a wide variety of applications including flame retardants, plasticizers and EP metalworking packages.

Paroil 60-H is typically (but not limited to) used in machining operations. The following information represents typical starting point formulation guidelines:

	<u>% Weight</u>
Straight Oil (Machining)	3-10
Straight Oil (Drawing and Stamping)	5-30

Paroil 60-H contains no substances subjected to reporting requirements (of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR Part 372).

Paroil 60-H may be stored in an original container or bulk storage tank. Exposure to 0°F for an extended period will cause significant viscosity increases. To reverse this, drums need to be returned to 80-90°F. Recommended storing temperatures range from 80-100°F. Blending should not exceed 130°F. Prolonged exposure to temperatures in excess of 100°F may result in darkening of product and release of corrosive by-products.

TYPICAL PROPERTIES

Property	Typical Result
Chlorine, %	62
Specific Gravity @ 50°C	1.393 – 1.493
Density (lb/gal)	11.6 – 12.5
Viscosity @ 210°F°, SUS	370
Viscosity @ 100°F, SUS	137,000
Color, Gardner	1.6
Flash Point, °F (COC)	>350

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